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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/518,093	12/16/2004	Paul Charles Claydon		5481
7590	03/16/2006		EXAMINER	
Vincent L Ramik Diller Ramik & Wight 7345 McWhorter Place Suite 101 annandale, VA 22003			TOLAN, EDWARD THOMAS	
			ART UNIT	PAPER NUMBER
			3725	
DATE MAILED: 03/16/2006				

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	10/518,093	CLAYDON, PAUL CHARLES
	Examiner Edward Tolan	Art Unit 3725

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on _____.
- 2a) This action is **FINAL**. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1-12 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) Claim(s) _____ is/are allowed.
- 6) Claim(s) 1-12 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on 16 December 2004 is/are: a) accepted or b) objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413)
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date. _____
3) <input checked="" type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date <u>12-16-2004</u> .	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
	6) <input type="checkbox"/> Other: _____

DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1,2,5-7 and 10-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Halasz et al. (5,222,385) in view of Wlodek (3,017,697). Halasz discloses an apparatus for reforming a can body base comprising reform rollers (36) and an actuator (38,44) for moving the rollers into contact with the can base. From the figures it appears that the rollers have a thickness which is at least 25 percent of the height of the inner wall that the rollers are processing. Regarding claim 6, the rollers (36) have a larger radius at their upper end than at their lower end. Halasz does not disclose that the rollers are textured. Halasz controls a depth of the base to a negative angle. Wlodek teaches (column 1, lines 20-25, column 3, lines 30-35 and column 4, lines 28-31) that it is known to provide roller surfaces with various texturing surfaces that contact a tubular metal body in order to strengthen the metal. Figure 4 shows a multi-directional lay pattern. Figures 12-14 show the roller texturing and the rolling apparatus that they are used on. It would have been obvious to one skilled in the art at the time of invention to provide the rollers of Halasz with texturing as taught by Wlodek in order to strengthen the metal of the can body base during a reforming operation.

Claims 3,4,8 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Halasz et al. (5,222,385) in view of Wlodek (3,017,697) and further in view of De Mare et al. (5,789,066). Halasz in view of Wlodek does not disclose a particulate surface formed by shot blasting or deposition. De Mare teaches that it is known to form a textured rolling surface by shot blasting, electrical discharge or laser. It would have been obvious to one skilled in the art at the time of invention to form the rollers of Halasz in view of Wlodek with the techniques as taught by De Mare in order to form differing textures in the rollers.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Any inquiry concerning this communication should be directed to Ed Tolan whose telephone number is 571-272-4525. FAX communications should be sent to 571-273-8300.

ED TOLAN
PRIMARY EXAMINER

